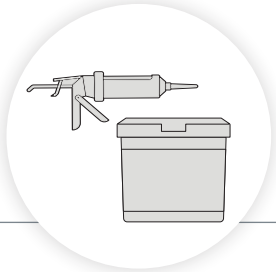
Adhesives and Sealants

Recommended for Palram PVC Products



The information in this leaflet is based on testing carried out in our laboratory or information obtained from a variety of sources over the years. The Palram laboratory will test the compatibility of materials as a service to our customers.

Note that since in general products composition can change in time, Palram Industries is not responsible for the results obtained when using these materials.

It is imperative that the manufacturer's instructions be strictly followed. This includes following the required safety procedures. Some products contain organic solvents which have the potential to damage the health of the user if proper safety procedures are not followed.

For information on other products and materials that are not included in this document, please contact your Palram representative.

Adhesives

Product	Manufacturer	Material Type
TANGIT for PVC-U (rigid)	Henkel	Solvent mixture
PVC Kit	Bison	Solvent mixture
700, 702, 704, 705, 710, 711, 717, 719, 1001, 1007, 1784, 1909, 1910, 2007	IPS Weld-on	Solvent mixture
Acrifix A-117	Rohm	Solvent mixture
Acrifix A-190	Rohm	Solvent mixture
HE 1908	Engineering Chemicals	2 component PU
3054	Loctite	Cyanoakrylate
MA3940, MA3940LH	Itw Plexus	2 component methacrylate
Black Max 380	Loctite	Cyanoakrylate
Super Bonder 414	Loctite	Cyanoakrylate
Depend 330	Loctite	Two part / Acrylic
3105	Loctite	Light Cure Acrylic
EVO-PLAS PLUSBOND 3019	Evode	Solvents & PVC
EVO-PLAS EVO-STIK 613	Evode	Polymer/Polychloroprene
EVO-PLAS EVO-TECH TU 1908	Evode	Polymer/Polyurethane

Silicone Sealants

Product	Manufacturer	Material Type
Multisil	GE Bayer Silicones	Sealant
Silglaze N	GE Bayer Silicones	Sealant
Silpruf	GE Bayer Silicones	Sealant
UltraGlaze	GE Bayer Silicones	Sealant
Novasil S-64	Otto Chemie	Sealant
Sikaflex 11FC	Sika	Sealant
Q3-3793	Dow Corning	Sealant
Q3-7098	Dow Corning	Sealant
Q3-7099	Dow Corning	Sealant
791-P	Dow Corning	Sealant
Plastisil BSR 50-02	Simson Professional	Sealant
Tremasil 100	Tremco	Sealant

Adhesive Tape

Product	Manufacturer	Material Type
IDL 311 L	Sellotape	Butyl rubber sealant
A 311	Sellotape	Butyl rubber sealant
Pressure sensitive 5313	3M	Acrylic double stick
4830	3M	Acrylic double stick
VHB 4945	3M	Acrylic double stic
Duplomont 918	Lohmann	-

Inasmuch as Palram Industries has no control over the use to which others may put the product, it does not guarantee that the same results as those described herein will be obtained. Each user of the product should make his own tests to determine the product›s suitability for his own particular use including the suitability of environmental conditions for the product. Statements concerning possible or suggested uses of the products described herein are not to be construed as constituting a license under any Palram Industries patent covering such use or as recommendations for use of such products in the infringement of any patent. Palram Industries or its distributors cannot be held responsible for any losses incurred through incorrect installation of the product. In accordance with our Company policy of continual product development you are advised to check with your local Palram Industries supplier to ensure that you have obtained the most up to date information.

61315 - 01.2026