HOW TO PRINT
ON PVC SHEETS

THIS DOCUMENT COVERS THE FOLLOWING PVC SHEET PRODUCTS:

PALBOARD®
Multi Layer PVC Sheet

PALIGHT®
Foam PVC Sheet

PALOPAQUE®
Solid PVC Sheet

HERE IS WHAT YOU NEED

PALRAM PVC sheets

Gloves

Cutting device

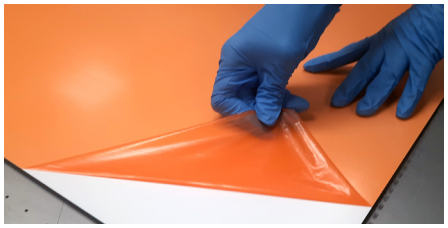
Clean cloth

Isopropyl alcohol (IPA) 99%-99.9%

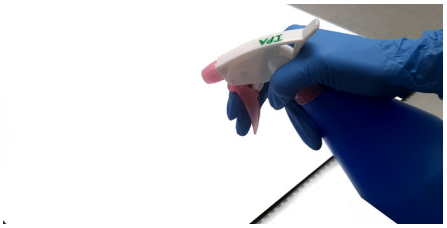
GETTING THE SUBSTRATE READY FOR PRINTING



- 1 -
Storage of PVC Sheets
Store the boards horizontally in a clean, cool, shaded, and dust-free area.
Prior to printing allow the sheets to normalise where possible at room temperature for at least 24 hours, longer if possible in colder temperature conditions.



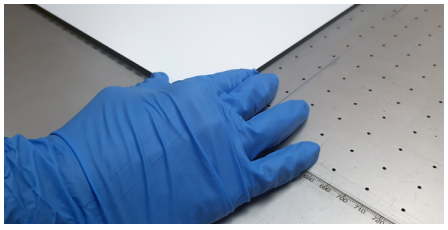
- 2 -
Remove the protective film
Peel the protective film off one side, leaving the other side protected.



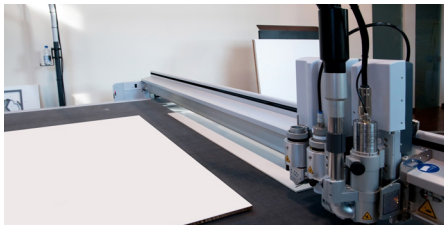
- 3 -
Sheet cleaning
Remove dust particles, fingerprints, or any other type of contamination from the print surface using a lint-free antistatic cloth and isopropyl alcohol (IPA).



- 4 -
Static discharge and drying
Use a lint-free antistatic cloth, carefully folded, to dry the sheets.
This also helps with releasing static charges.



- 5 -
Handling PVC Sheets
Avoid fingerprints by wearing gloves when handling PVC sheets.
Handle the sheets carefully to avoid scratches.



- 6 -
Cutting PVC Sheets
Cut the sample to the desired size using a cutting device (Table circular saw or CNC for optimal results).

In as much as Palram Industries has no control over the use to which others may put the material, it does not guarantee that the same results as those described herein will be obtained. Each user of the material should make his own tests to determine the material's suitability for his own particular use. Statements concerning possible or suggested uses of the materials described herein are not to be construed as constituting a license under any Palram Industries patent covering such use or as recommendations for use of such materials in the infringement of any patent. Palram Industries or its distributors cannot be held responsible for any losses incurred through incorrect installation of the material. In accordance with our company policy of continual product development you are advised to check with your local Palram Industries supplier to ensure that you have obtained the most up to date information.

607752 - 01.2026